



7. Fit tool to fastener. Place reaction bar adjacent to the reaction point.

**NOTE:** Ensure the socket is fully engaged on the fastener.  
Part engagement may have risk to the operator or cause damage to the fastener.

8. Adopt a posture to counteract normal or unexpected tool movement due to reaction forces.

**IMPORTANT:** BE AWARE OF HAND AND FINGER PLACEMENT, AVOID ALL OPERATION HAZARDS WHEN POSITIONING OR USING EQUIPMENT.



9. To run tool press trigger and 'safe to start' button within 1 second to slowly bring reaction bar into contact with the reaction point. Once the reaction is seated the 'safe to start' button can be released.



**IMPORTANT:** BRINGING THE REACTION BAR INTO CONTACT AT SPEED CAN LEAD TO INCREASED OPERATOR DANGER, FASTENER DAMAGE, REACTION POINT DAMAGE AND TORQUE INACCURACIES, ESPECIALLY ON HIGH TORQUE RATE JOINTS.

10. Keep trigger fully depressed until tool stops, then release trigger.

Step	TORQUE (TRQ)		TORQUE AND ANGLE (TAA)	
Before trigger press				
Tool free runs				
TRQ / TAA applied				
FAIL / PASS	FAIL	PASS	FAIL	PASS
Fastener complete				
Result (red or green)				

If fastener was releasing final torque will be zero.